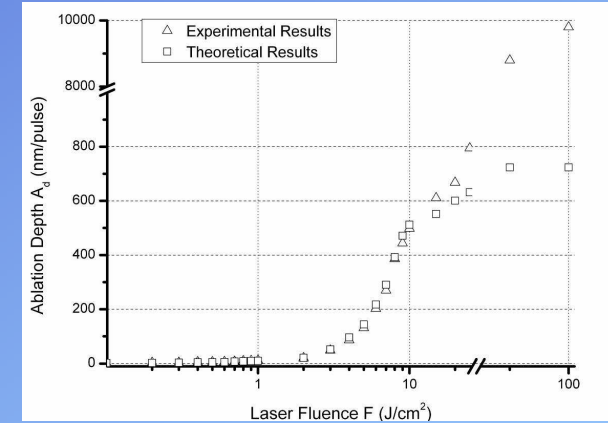
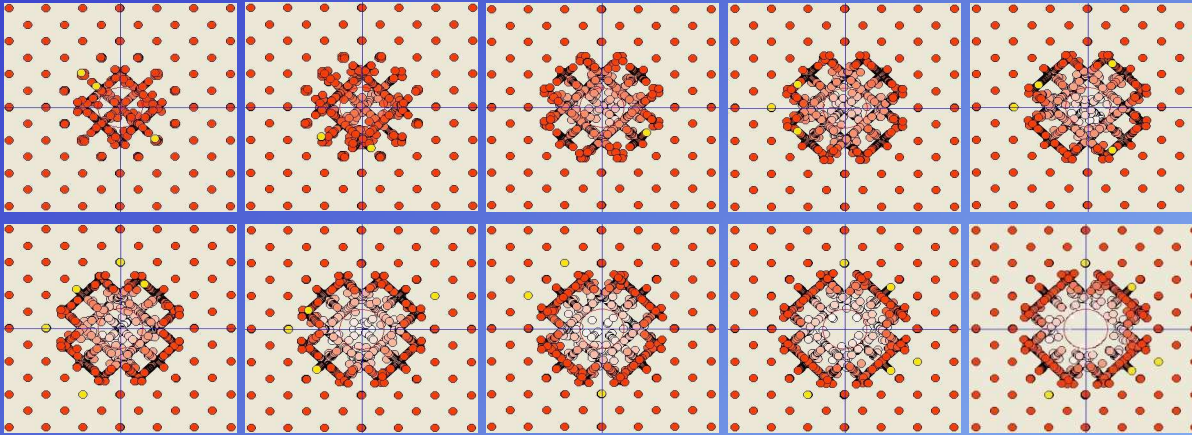


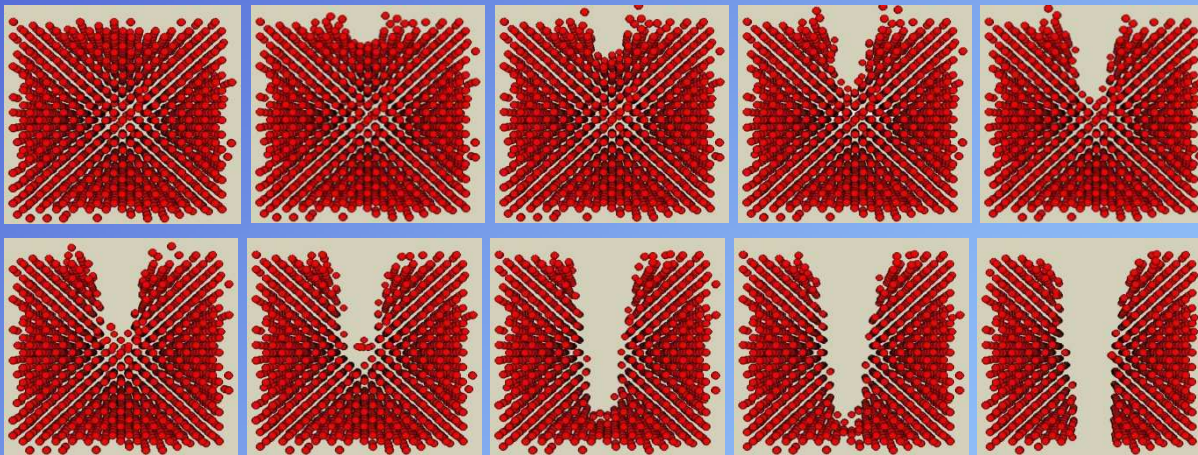
# Innovative Manufacturing Processes

## Molecular dynamics simulations of Laser ablation processes

### Plan views of the ablation simulation area



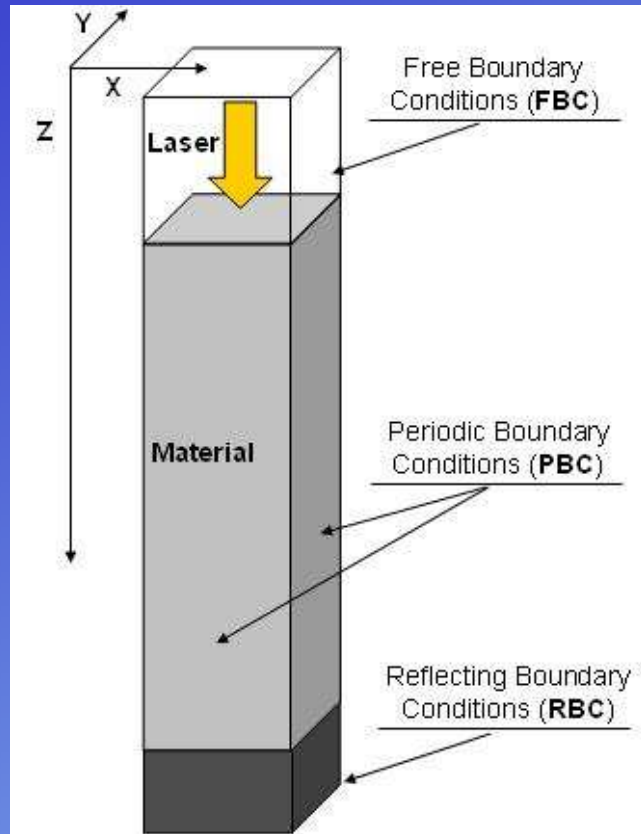
### Cross sections of the ablation simulation area



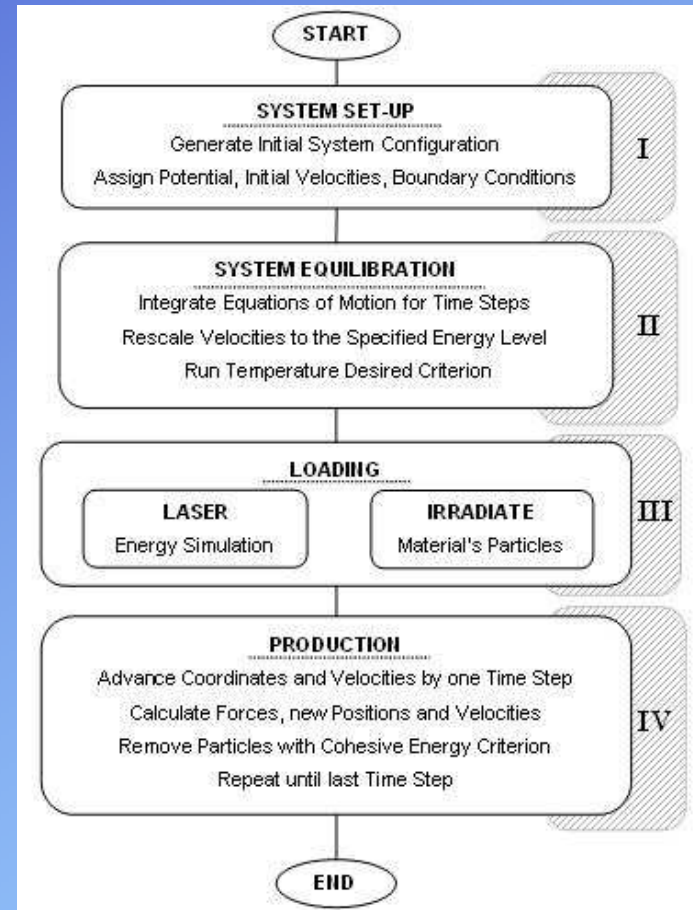
REF: Stavropoulos, P. and G. Chryssolouris, "Molecular Dynamics Simulations of Laser Ablation: The Morse Potential Function Approach", to be published in the International Journal on Nanomanufacturing, "3D Nanomanufacturing special issue", (2008).

# Innovative Manufacturing Processes

## Molecular dynamics simulations of Laser ablation processes



Schematic of problem description and MD code architecture



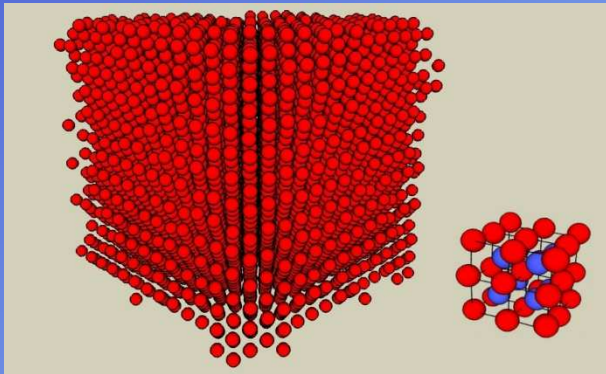
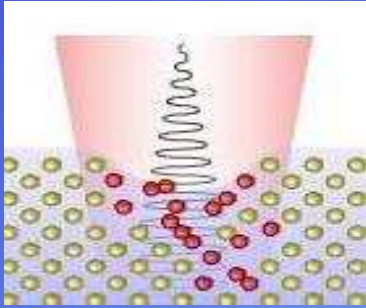
REF: Stavropoulos, P. and G. Chryssolouris, "Molecular Dynamics Simulations of Laser Ablation: The Morse Potential Function Approach", to be published in the International Journal on Nanomanufacturing, "3D Nanomanufacturing special issue", (2008).

# Innovative Manufacturing Processes

## Molecular dynamics simulations of Laser ablation processes

### Molecular Scale

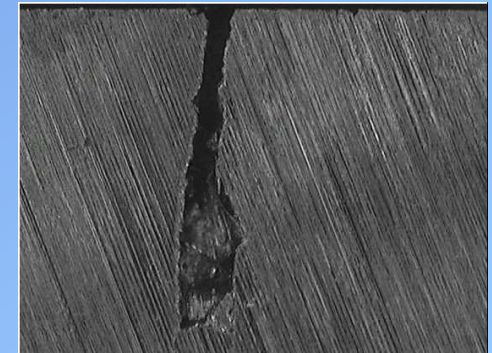
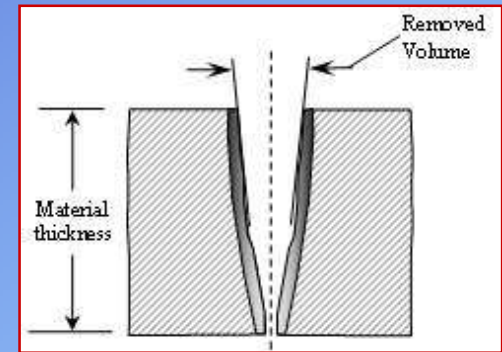
- Number of removed particles
- x, y, z Coordinates of removed particles



Up-scaling

### Meso Scale

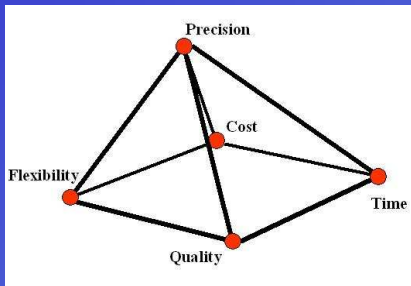
- Volume of the removed material



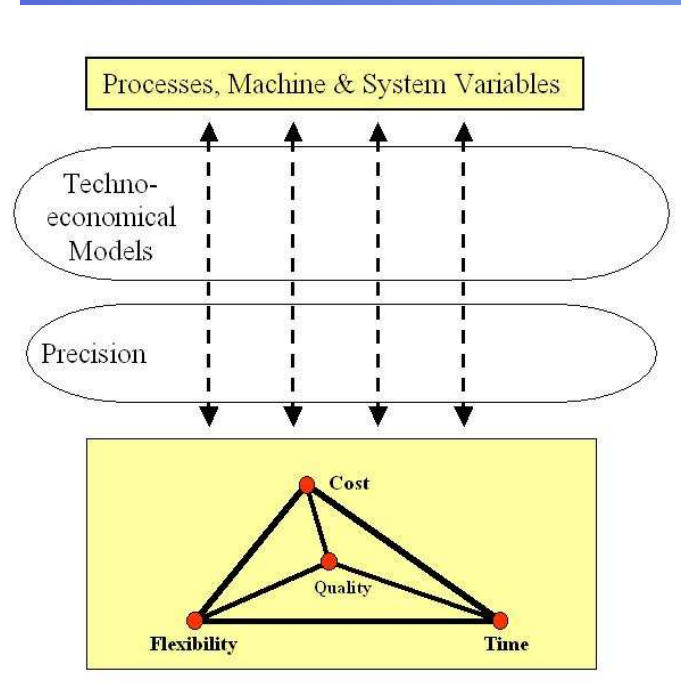
REF: Stavropoulos, P. and G. Chryssolouris, "Molecular Dynamics Simulations of Laser Ablation: The Morse Potential Function Approach", to be published in the International Journal on Nanomanufacturing, "3D Nanomanufacturing special issue", (2008).

# Innovative Manufacturing Processes

## Nanomanufacturing and Nanomaterials Processing Nanomanufacturing Drivers



Precision in nanomanufacturing as attribute

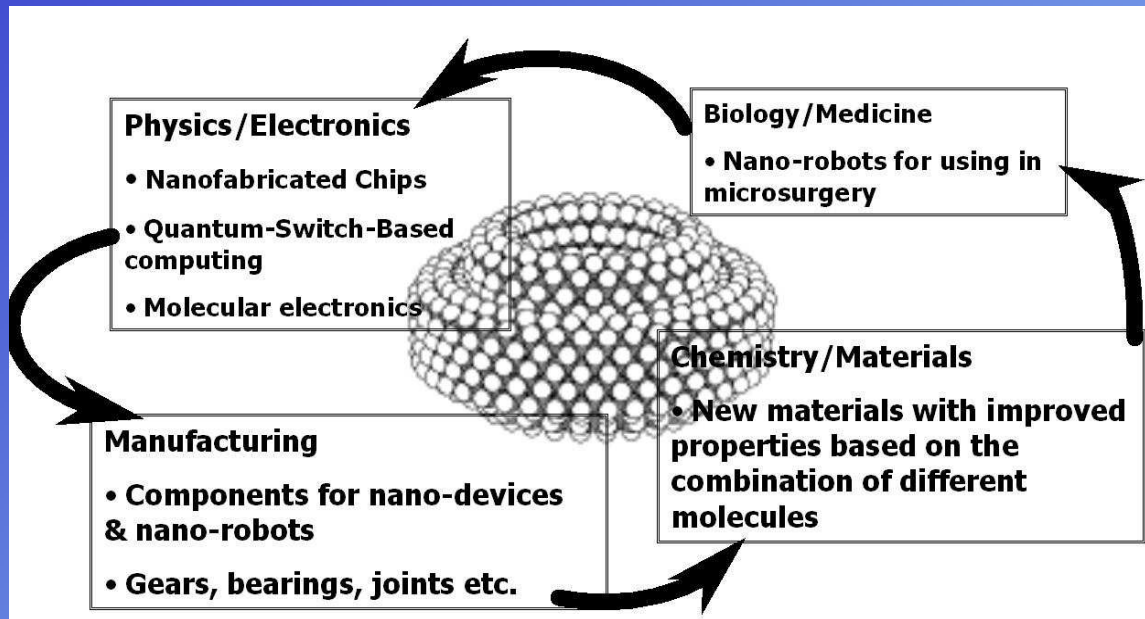


Precision as an external factor in nanomanufacturing

Similar to large-scale fabrication, nano-manufacturing issues revolve around precursor materials; fabrication processes and characterisation techniques; instrumentation and equipment; theoretical modelling and control; and design and integration of structures into devices and systems.

# Innovative Manufacturing Processes

## Nanomanufacturing and Nanomaterials Processing Nanomanufacturing Approaches



The domain of nanoscale structures, typically below 100nm, lies dimensionally between that of ordinary, macroscopic or mesoscale products and microdevices, or molecules

### Nanomanufacturing Approaches