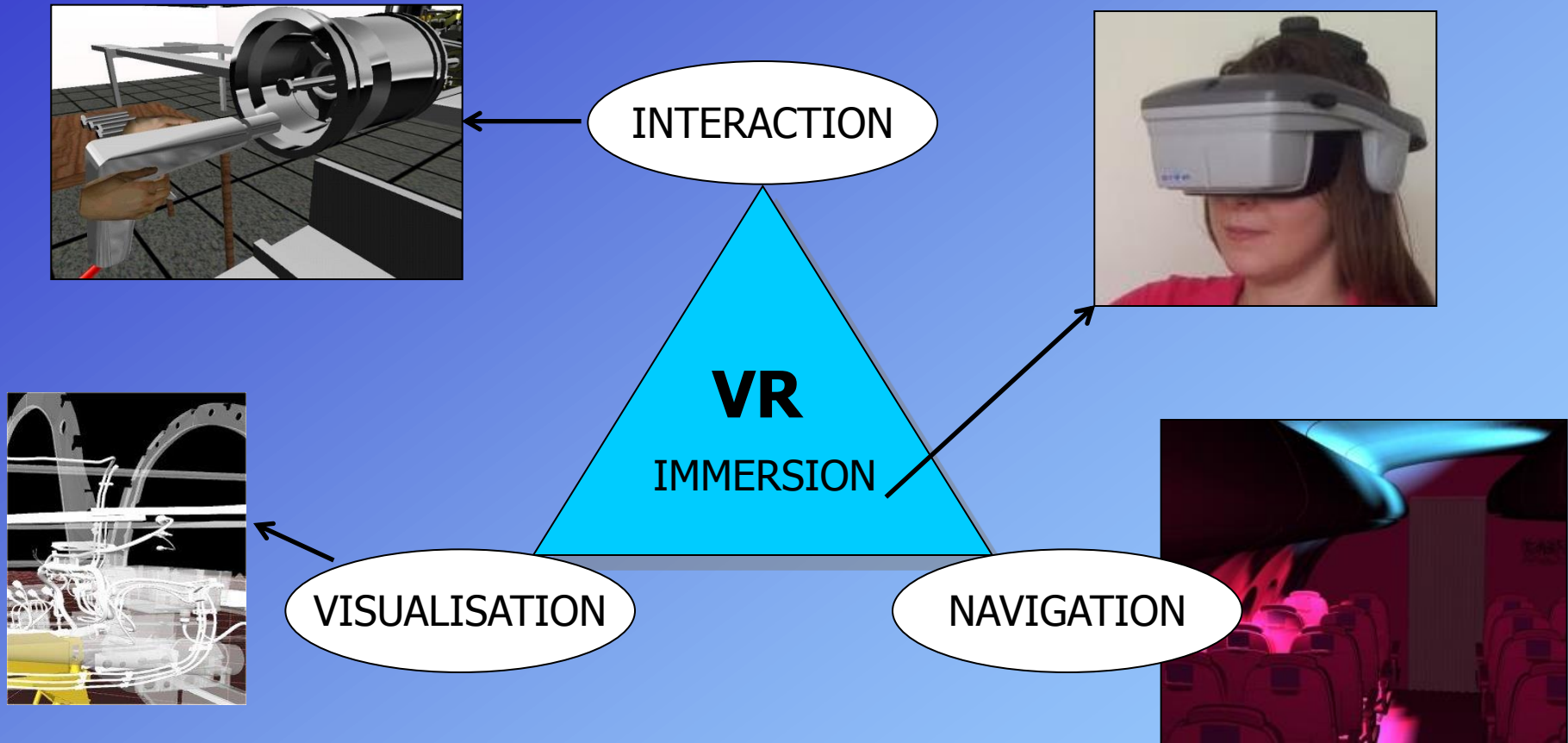


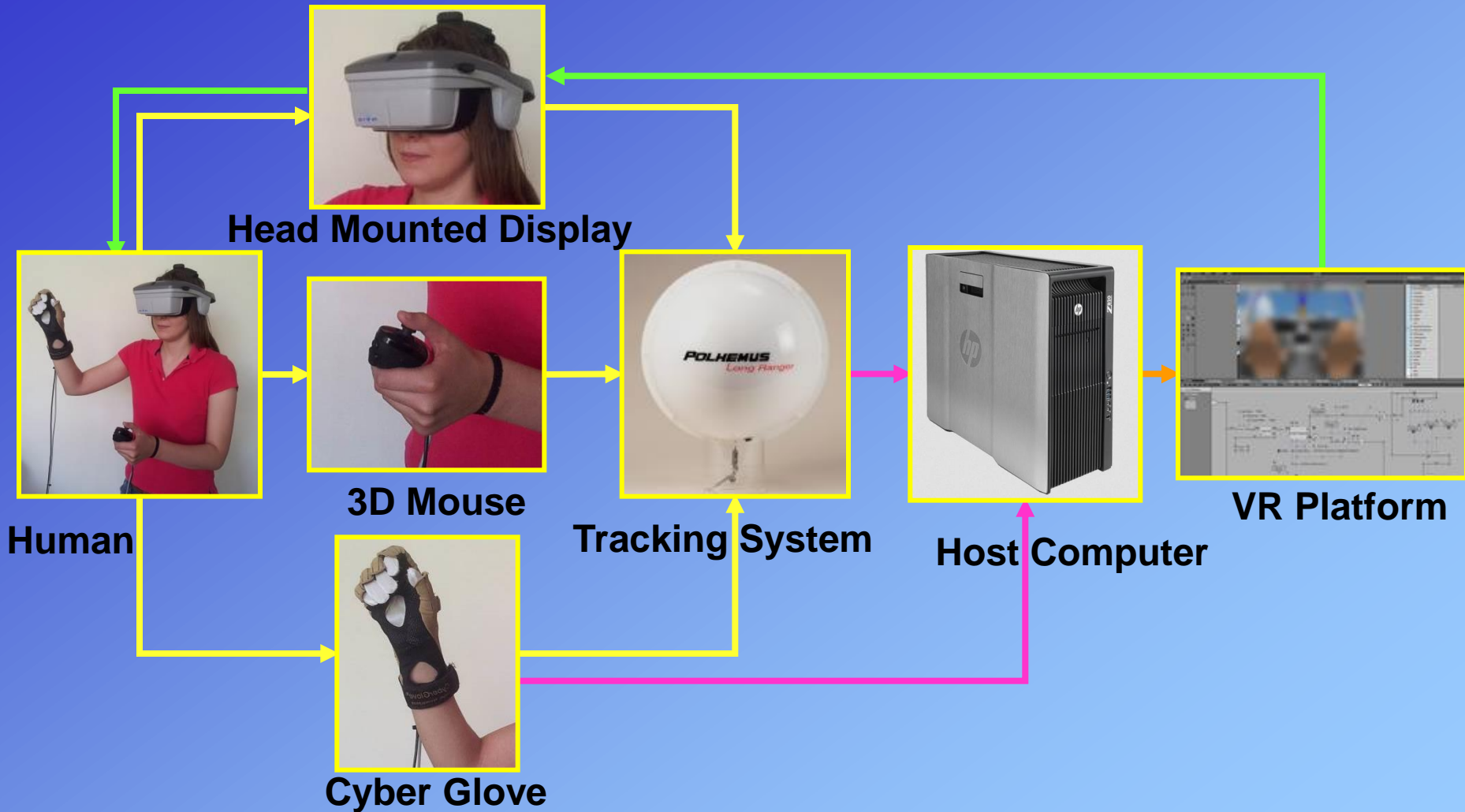
## Virtual Reality: Basic Concept



**Virtual Reality** is about creating substitutes of real-world objects, events or environments that are acceptable to humans as real or true.

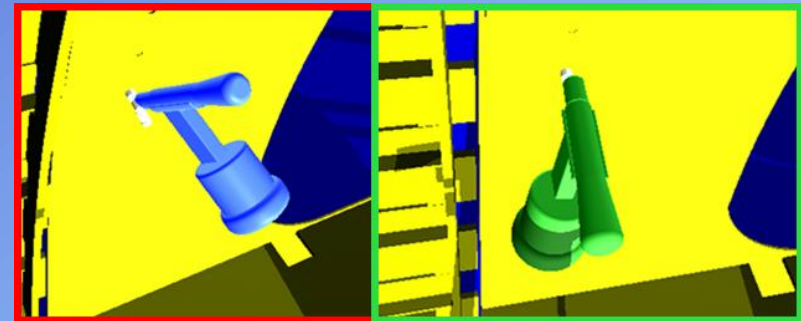
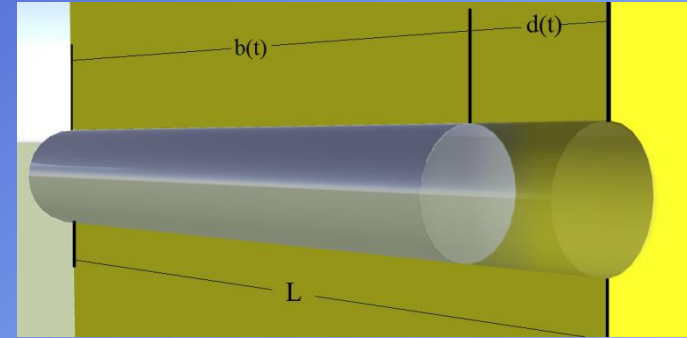
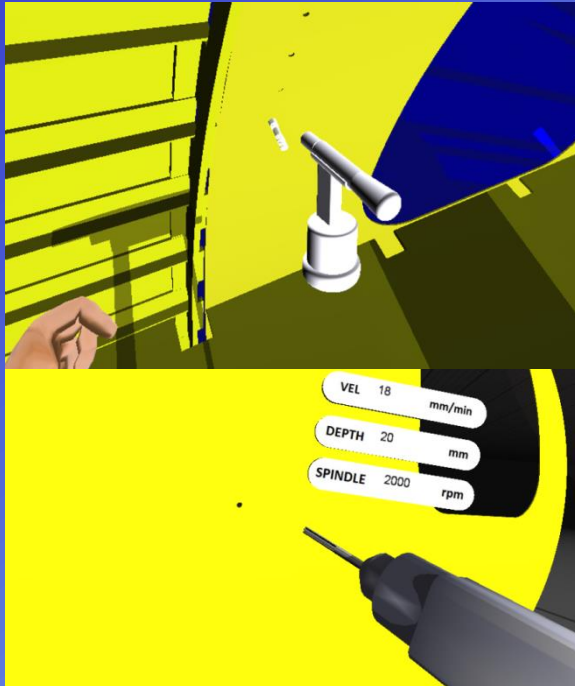
# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

## VR System: Basic Components



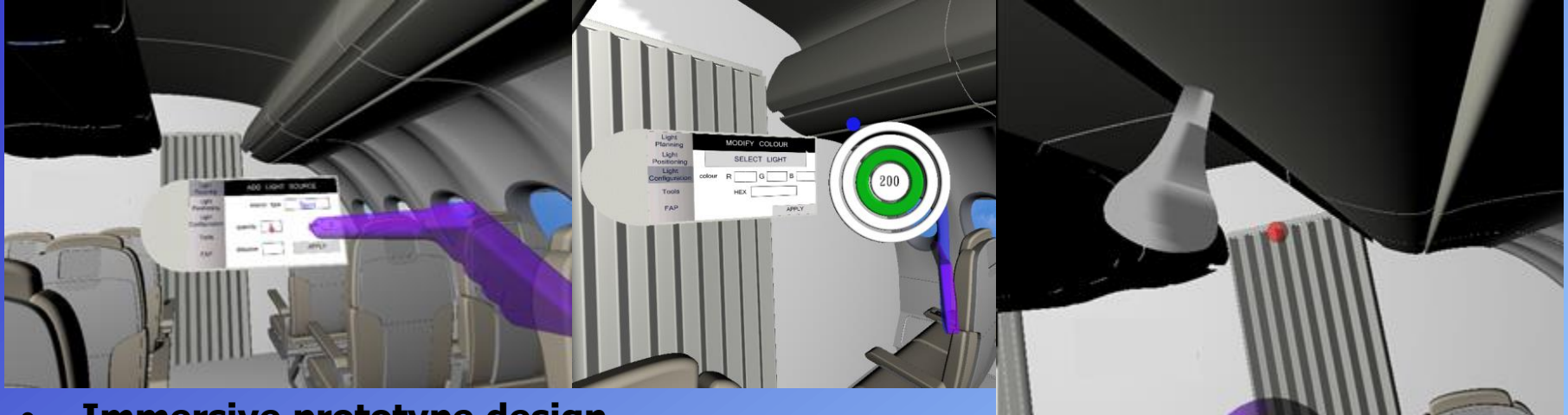
**VR technology** is the use of computers and other special hardware and software to generate a digital simulation of an alternate world or environment, which is believed as real or true by the humans.

## Immersive Human-based Assembly Process Analysis



- Assembly of aircraft fuselage sections with rivets
- Human performs tasks of hole-drilling and riveting
- Simulation based on modeling of drilling process
- User controls process parameters (e.g. spindle speed, insertion velocity)
- Hole geometry is modified according to depth parameter of drilling model
- Collaborative task simulation between 2 users/operators for riveting process
- Simulation control on correct position and orientation of tools

## Aircraft Cabin Lighting Design and Simulation



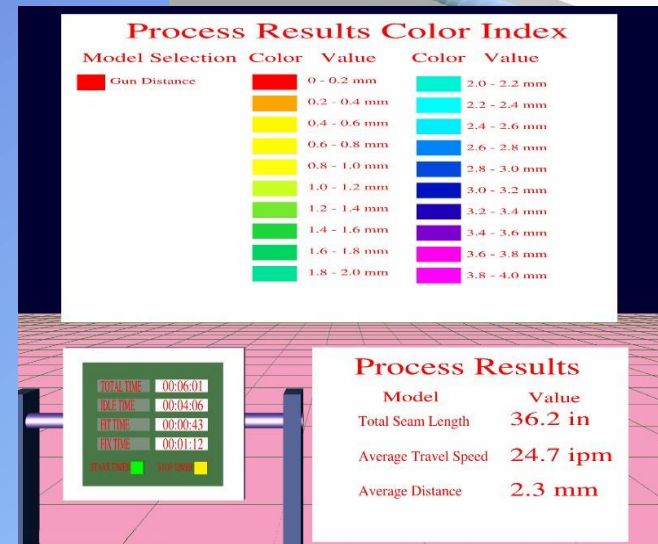
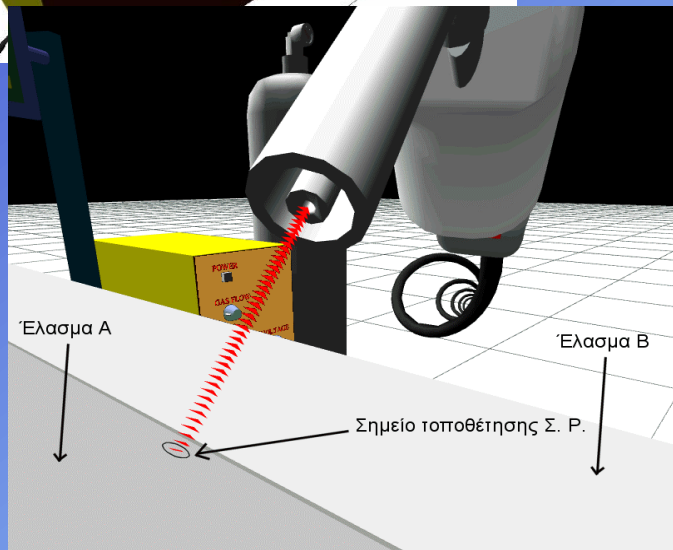
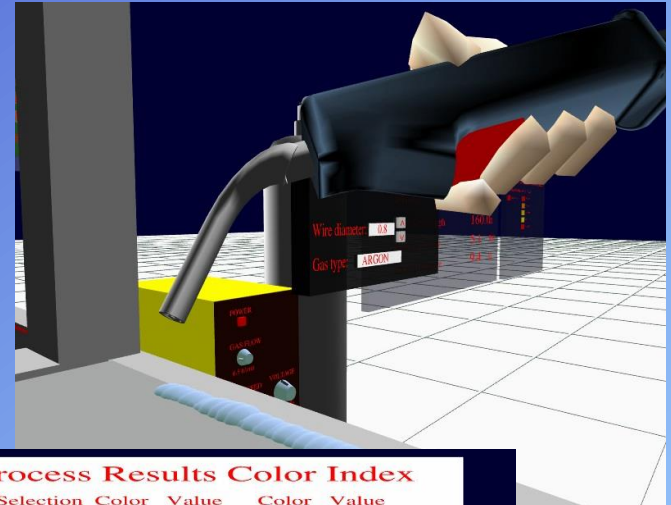
- Immersive prototype design
- Advanced interaction techniques for easy and intuitive manipulation of objects
- Techniques for object placement and orientation/distance control
- Design and evaluation of lighting:
  - Access and control to lighting parameters (e.g. luminous intensity and color)
  - Use different types of light sources (spot, point and infinite).
  - Simulate different lighting scenarios



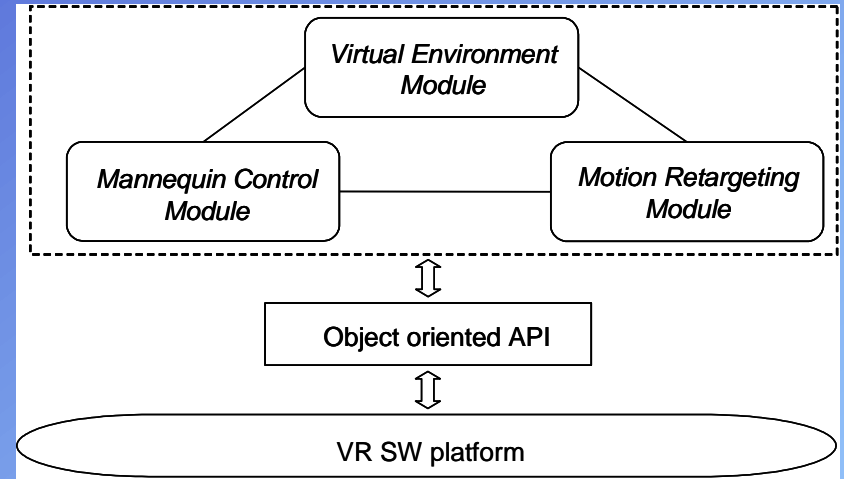
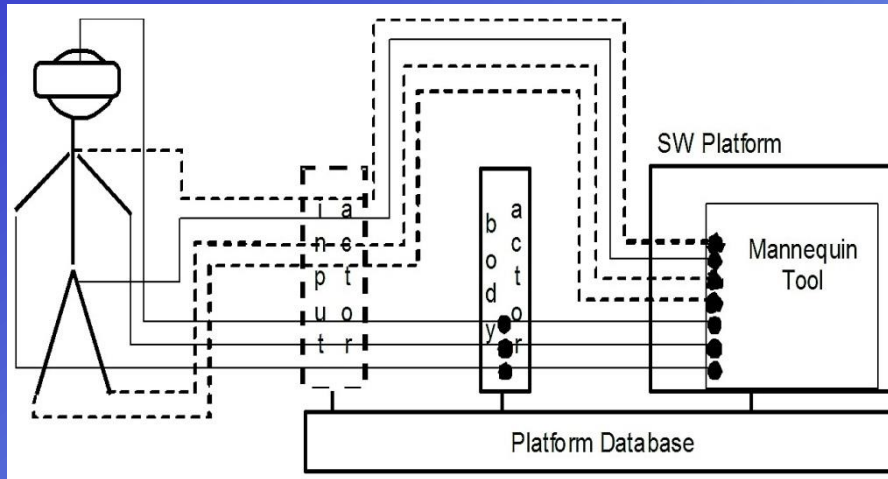


# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

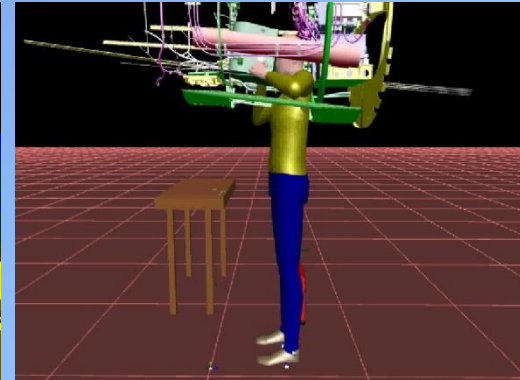
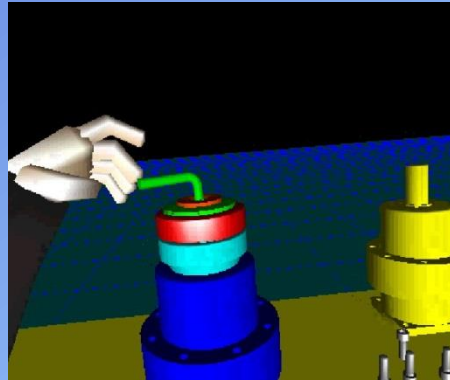
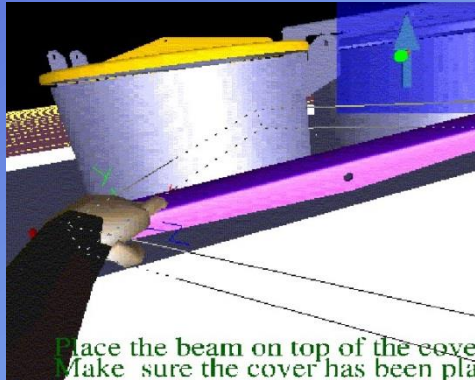
## Immersive & Interactive Welding Simulation



## Human-Centered Process Design Techniques

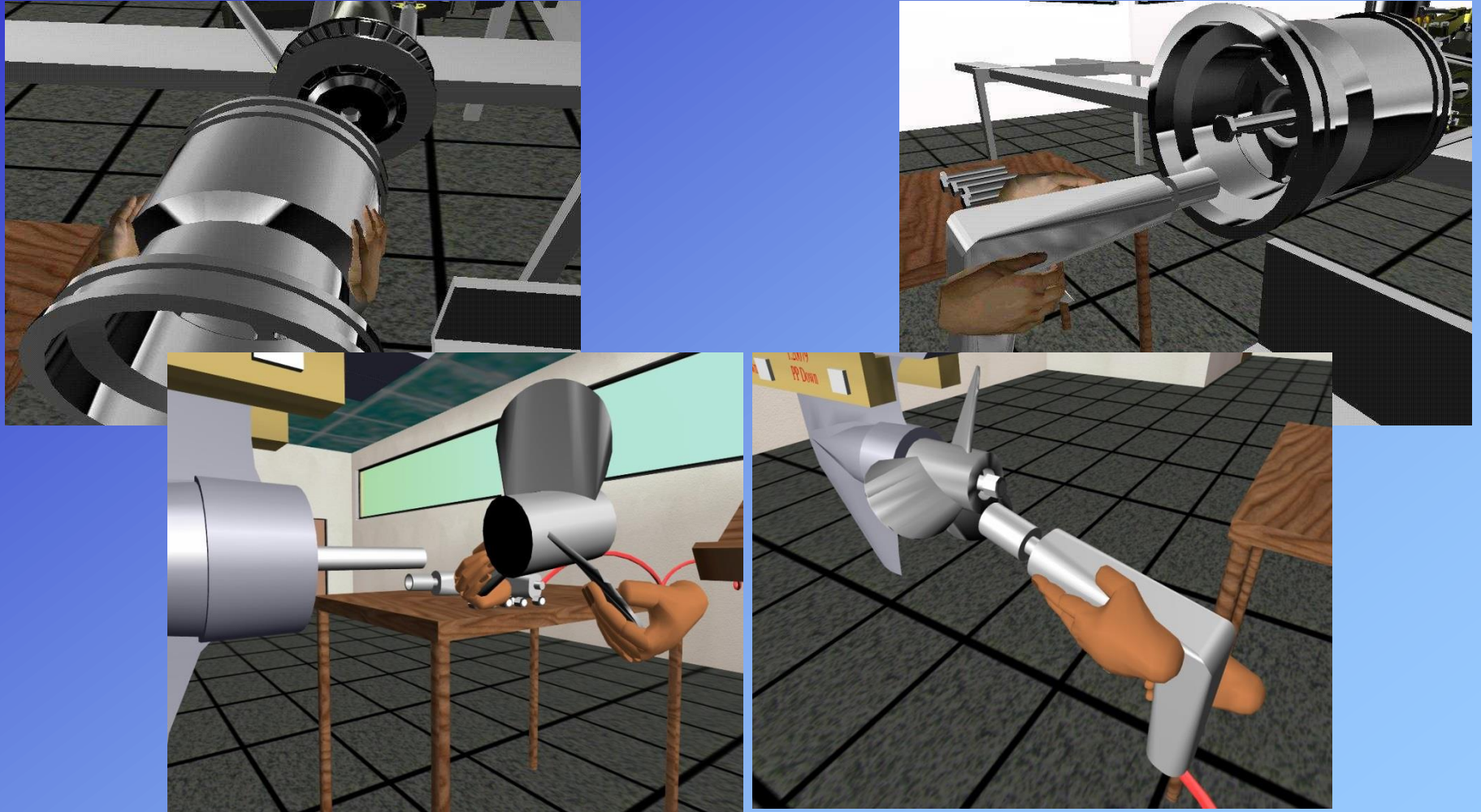


### Method validation through industrial use cases



# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

## Virtual Assembly

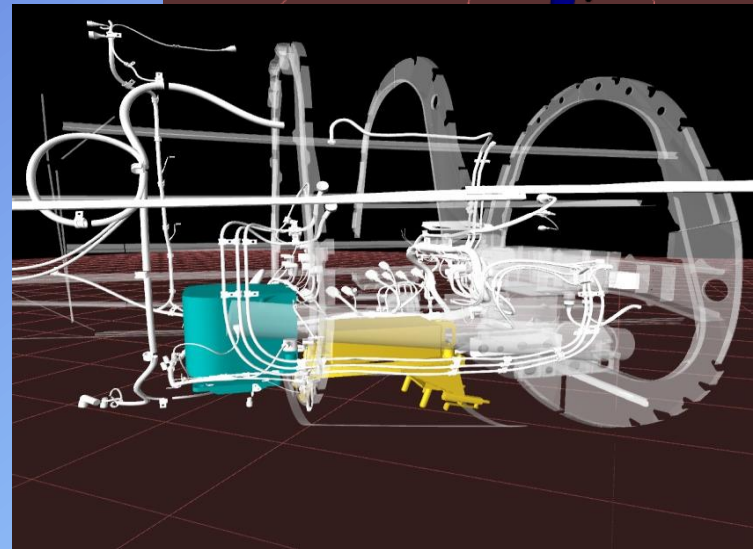
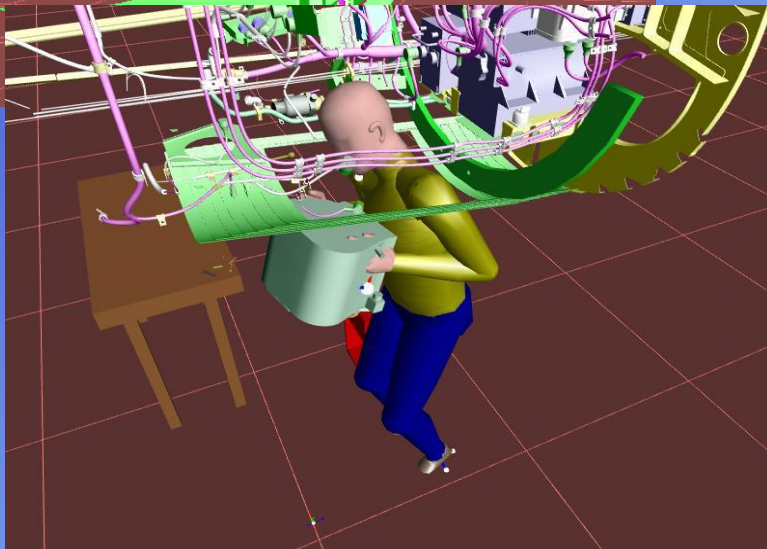
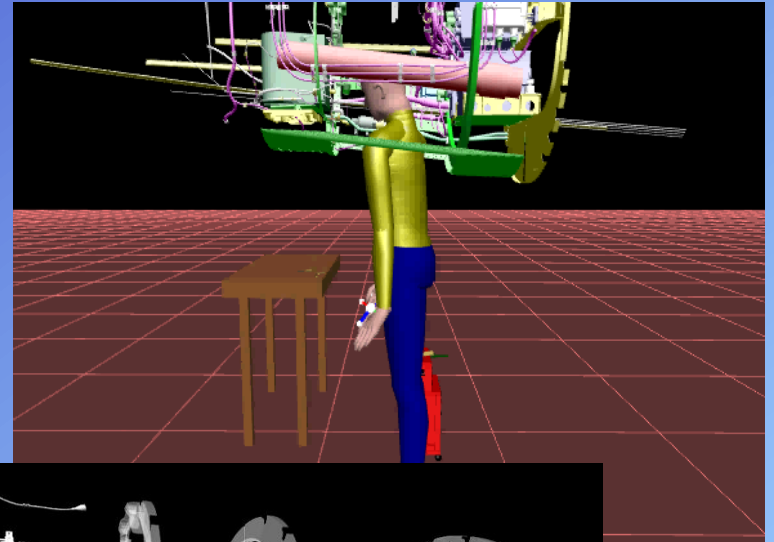
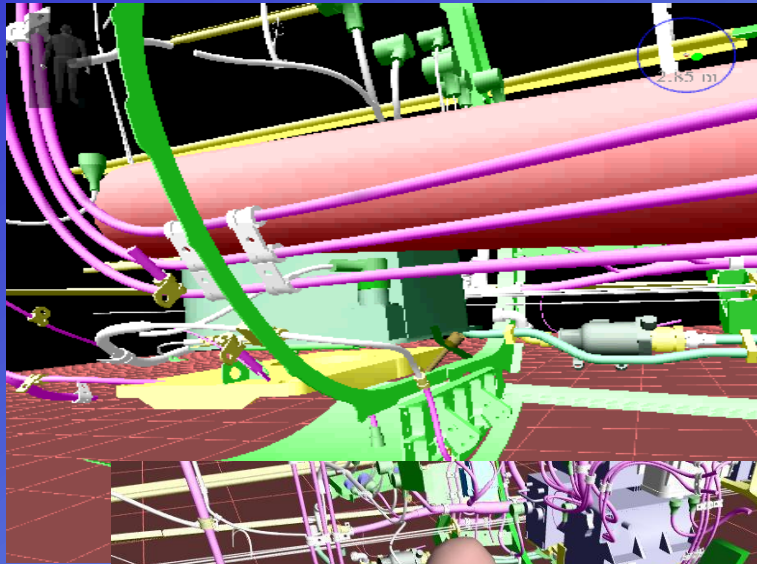


**REF:** Chrysosouris, G., D. Mavrikios, D. Fragos and V. Karabatsou, "Verification of human factors in manufacturing process design. A virtual experimentation approach", In: Methods and Tools for Co-operative and Integrated Design (ISBN 1-4020-1889-4), Tichkiewitch S. and Brissaud D. (eds), Kluwer Academic Publishers, (2004), pp. 463-474.



# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

## Virtual Maintenance

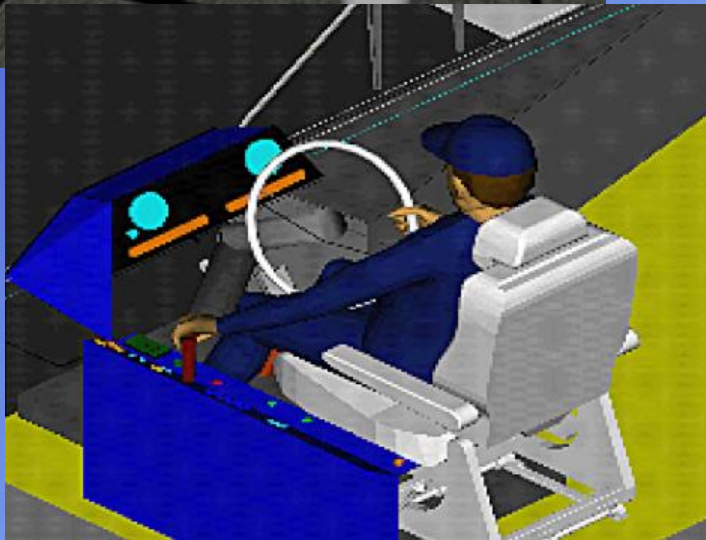
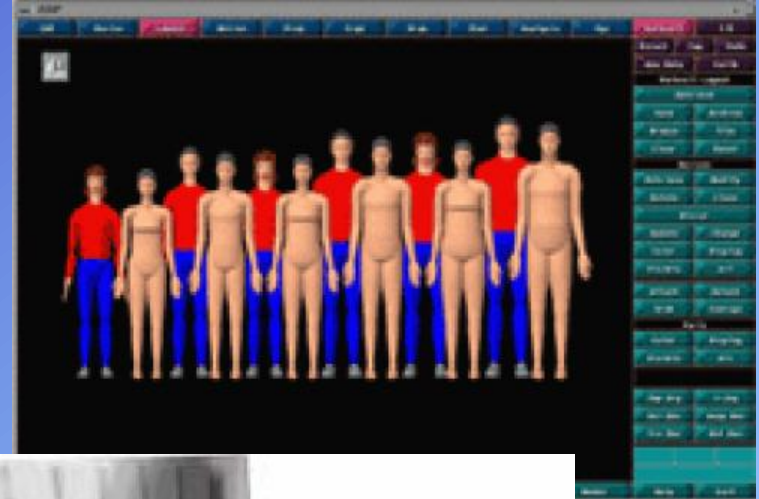
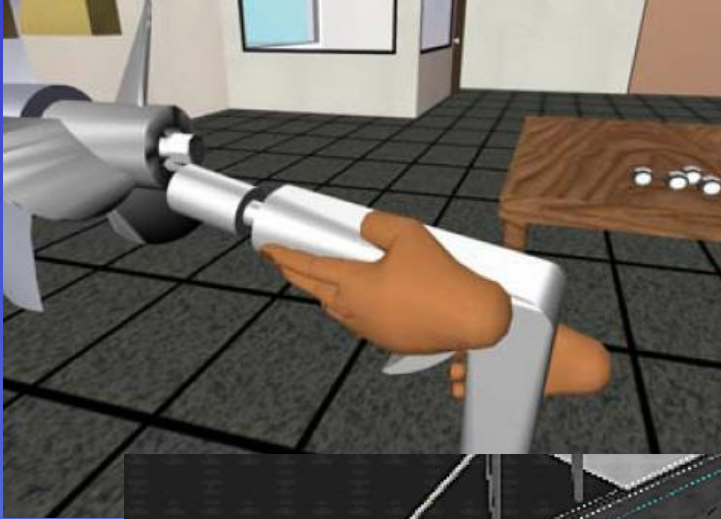


**REF:** Chrysosolouris, G., D. Mavrikios, D. Fragos, V. Karabatsou and K. Alexopoulos, "A hybrid approach to the verification and analysis of assembly and maintenance processes using Virtual Reality and Digital Mannequin technologies", In Virtual Reality and Augmented Reality Applications in Manufacturing (ISBN 1-85233-796-6), Nee A.Y.C. and Ong S.K. (eds), Springer-Verlag, London (2004).



# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

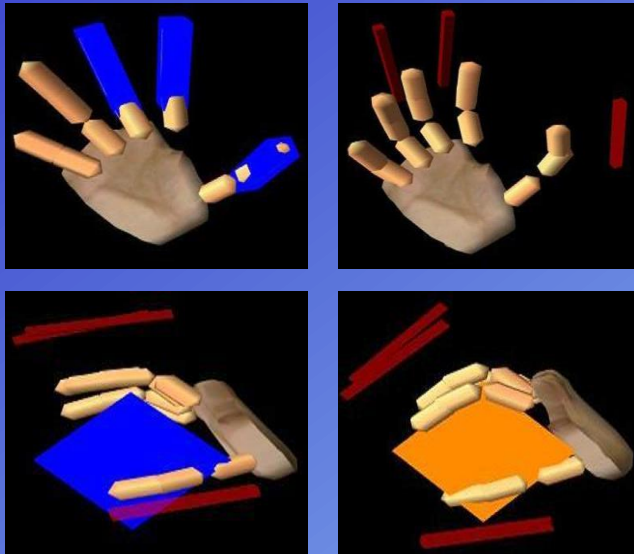
## Virtual Reality & Human Simulation in Manufacturing



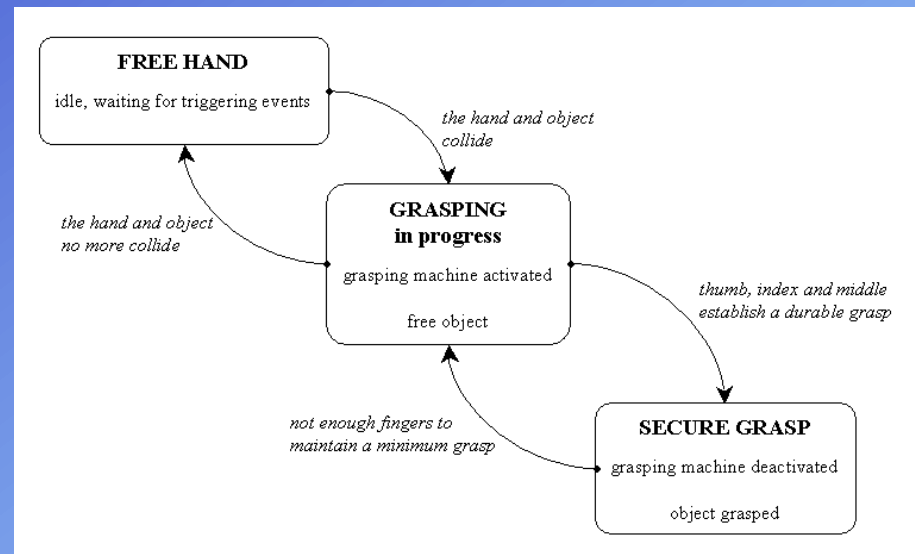
**REF:** Chrysosolouris, G., V. Karabatsou and G. Kapetanaki, "Virtual Reality and Human Simulation for Manufacturing", CIRP Journal of Manufacturing Systems, (Vol. 32, No.6, 2003).

## Development of Advanced Grasping Technique

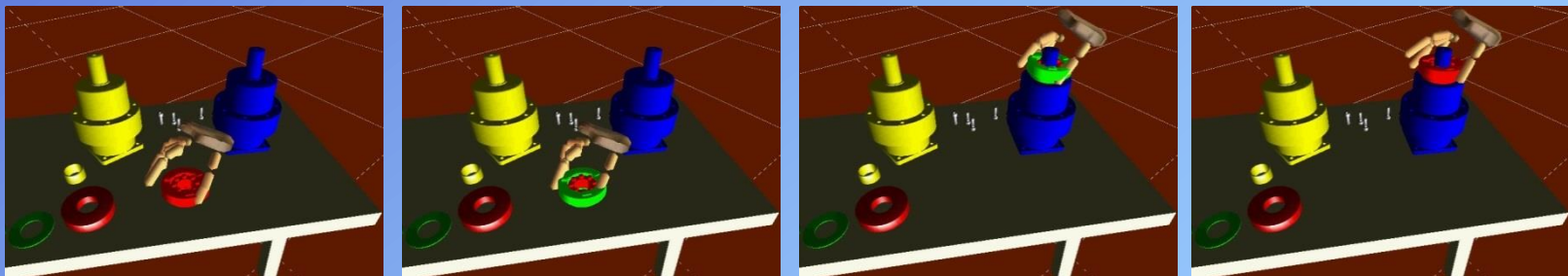
Support mechanisms



Grasping algorithm – State diagram

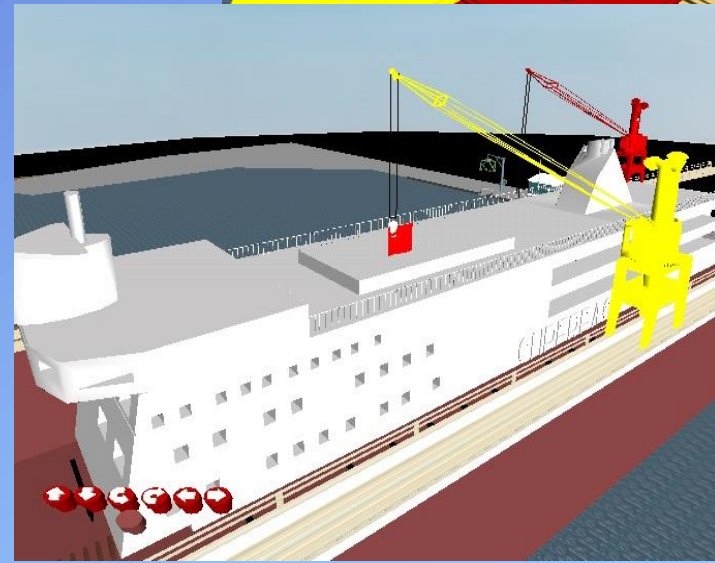
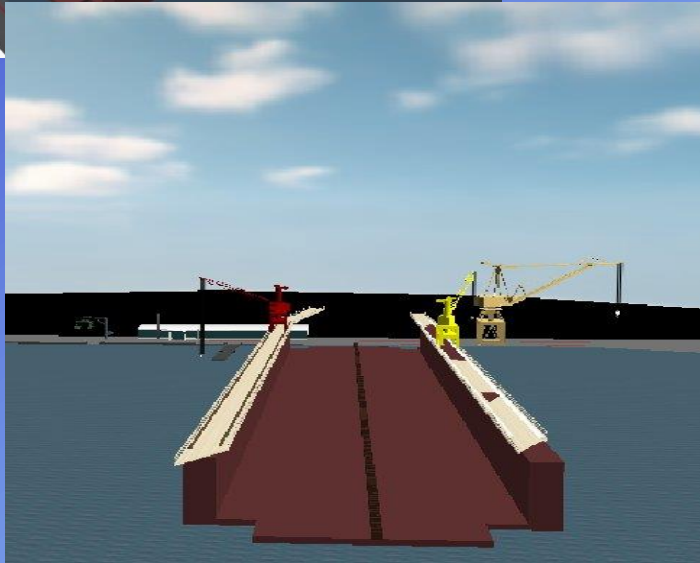
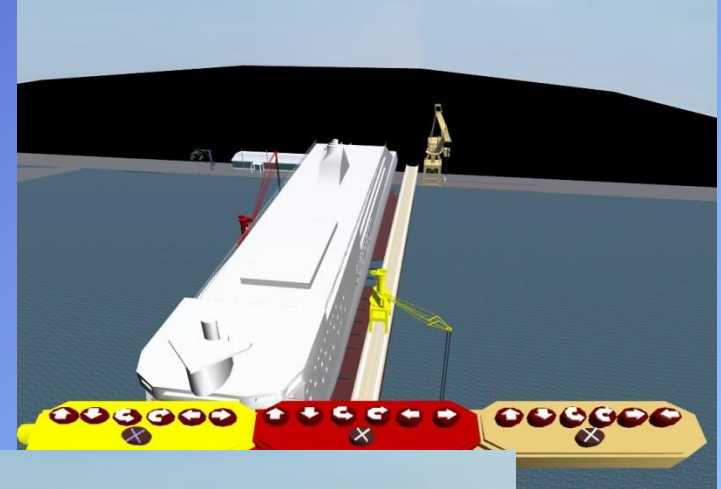
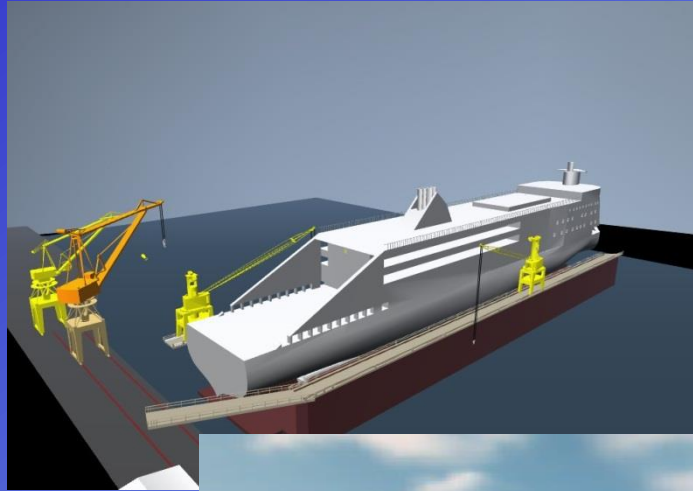


Virtual assembly task execution using the developed grasping technique



# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

## Virtual Shipbuilding

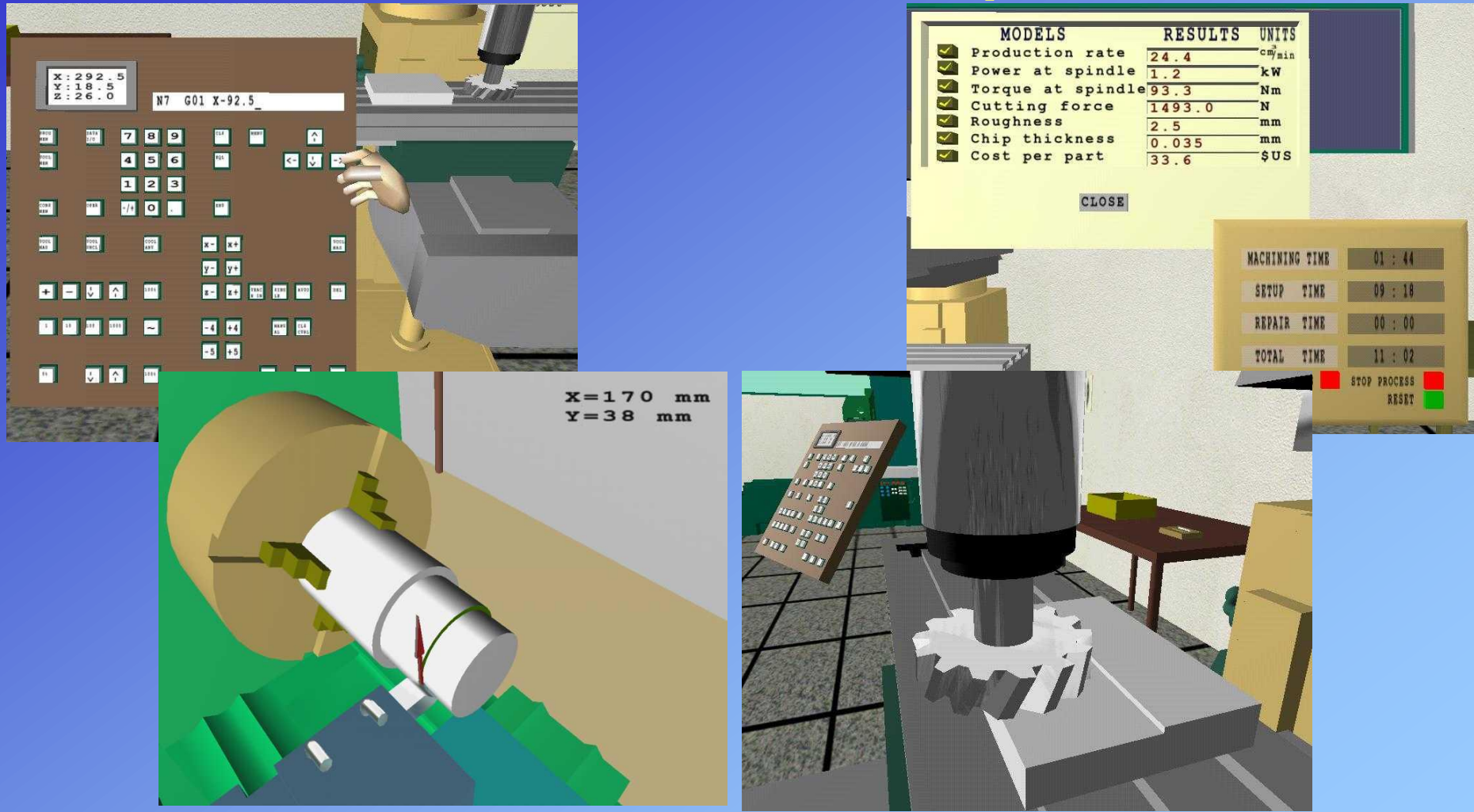


**REF:** Chrysosouris, G., V. Karabatsou, K. Alexopoulos, D. Fragos and P. Stavropoulos, "Virtual Reality Applications in Shipbuilding: A Ship Docking Case Study", Proceedings of the 8th International Marine Design Conference, Athens, Greece, (May 2003), pp. 543-549.



# ROBOTS, AUTOMATION AND VIRTUAL REALITY IN MANUFACTURING

## Virtual Machine Shop



**REF:** Chrysosouris, G., D. Mavrikios, D. Fragos, V. Karabatsou and K. Pistolis, "A Novel Virtual Experimentation Approach to Planning and Training for Manufacturing Processes-The Virtual Machine Shop", International Journal of Computer Integrated Manufacturing, (Vol.15, No.3, 2002), pp. 214-221.

## Verification of Human-Related Factors in Assembly

